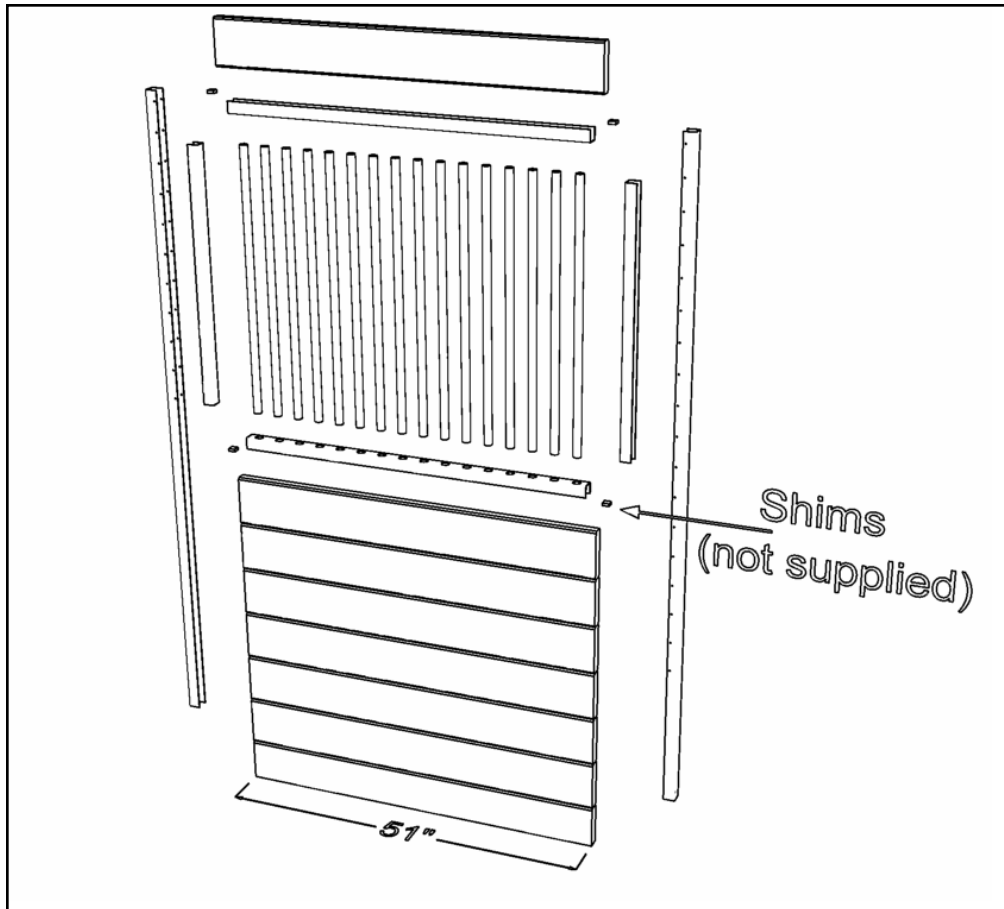


# JOCAM'S STALLS-TACK ORGANIZERS-ACCESSORIES

WWW.JOCAMS.COM

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## SLIDING DOOR ASSEMBLY:



- A = 86 1/2" side channels (2 ea)
- B = 50 3/4 x 5 1/2" header board (1 ea)
- C = 48" grill channel (2 ea)
- D = 35" door stiffener insert (2 ea)
- E = 36" grill bars (16 ea)
- F = 1/4" grill channel spacer (4 ea)
- G = 50 3/4" wide door lumber

1. Lay door components on a flat surface as shown.
2. Insert 2 grill channel spacers (G) into 1 grill channel (D), ensuring they are in between the holes.
3. Using the side channels to center it, Fasten the grill channel tightly to the bottom of the header board.
4. Insert grill bars (F) into top grill channel.
5. Slide bottom grill channel onto bottom of grill bars.
6. Tack grill channel spacers onto the top edge of the top door lumber board, ensuring they will fall in between the grill bars.
7. Insert the top door lumber board into the bottom grill channel.
8. Ensure that the grill bars are tight against the top header board and top door lumber board, then fasten the bottom grill channel tightly.
9. Fasten door stiffeners to the side channels, ensuring they line up with the assembled grill work.
10. Fasten side channels to the top header board using only 1 screw per side.
11. Fill in remaining door lumber trimming to make sure it does not extend past the bottom of the side channels.
12. Fasten side channels to bottom door lumber board using only 1 screw per side.
13. Check door square by measuring from the top left corner of the door to the bottom right corner and the top right corner to the bottom left corner. If the measurements are the same, the door is square. If not, tap the corner of the longest measurement until they are the same.
14. When square, insert remaining wood screws into side channels.

